

Work Order ID 103833

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July-02-13 9:44:24 AM

Item ID: D350-748-101

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fwd Crosstube

Start Date: 7/02/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/02/13 Req'd Qty: 1.00

1

Customer:

Reference: replace hardware- test fit

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:


Date:

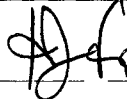
SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-748-141	G								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-748-101								
220	Pick Kit	0.00							
220									
Packaging	Memo	0.00							
Packaging	REPLACE HARDWARE FROM TEST FIT								
	1 X D350-748-101 B95042								
	16 X AN4-6A B								
	4 X AN5-32A B								
	32 X NAS1149D0463J B								
	8 X NAS1149D0563J B								
	8 X AN4-41A B								
	4 X MS21042L5 B								
	24 X MS21042L4 B								

 16 13/07/02

 13-7-2

1 13-07-02 



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Item ID: D350-748-101 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fwd Crosstube
 Start Date: 7/02/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/02/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference: replace hardware- test fit

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
230 *230* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00							
240 *240* Packaging Packaging	Packaging Memo REPACKAGE PER PPP USING NEW B/N NEW LABELS REQ'D Identify and pack for shipping as per PPP D350-748-101 Location: _____ PPP Rev: _____	0.00 0.00							
250 *250* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

DAS
16
13/6/12

ⓧ

1 *SL* 13-7-02

13/7/12 *SL*

MF
13-7-02

Picklist Print

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Work Order ID: 103833
Parent Item: D350-748-101
Parent Item Name: Fwd Crosstube

Start Date: 7/02/13
Start Qty: 1.00

Required Date: 7/02/13
Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-07-05 JLM
IPP Rev:B Update qty of MS21042L5 06-09-12 KJ VERIFY BY:DD
IPP Rev:C Rev B 07-11-15 DD
IPP Rev D Combined manufacturing 08.04.02 EC verified by: DD
IPP Rev:E 08-06-24 revD as per dwg DD verified by:EC IPP Rev:F 10.08.04 added QSI010
4.3 DD verf:EC
IPP REV:G ADD UNDER BEND COMMENT 12-05-28 JLM IPP REV:H 12.11.05 as per dwg
D350-748-141G DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-41A Bolt		Purchased	No				Each	850.0000		8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST351a		315							
				124805		315							
				ST359		1							
				123346		1							
				ST504		185							
				124836		185							
				ST514		220							
				124241		220							
				ST515		129							
				121185		129				121185			
AN4-6A BOLT		Purchased	No				Each	1,035.0000		16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST514		1035							
				123355		1035				123355			

M.H.

M.H.

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Work Order ID: 103833
Parent Item: D350-748-101
Parent Item Name: Fwd Crosstube

Start Date: 7/02/13

Required Date: 7/02/13

Start Qty: 1.00

Required Qty: 1.00

S AN5-32A Purchased No Each 539.0000
Bolt

4

✓ JB

M.LL

Location	Loc Qty	Loc Code
ST337	363	
122800	25	
124215	338	
ST350A	176	
124805	176	

122800

S D350-748-101 Manufactured No Each 1.0000
Fwd Crosstube

B95042¹

✓

Location	Loc Qty	Loc Code
FG	1	
95046	1	

S MS21042L4 Purchased No Each 2,477.0000
Nut

24

✓ JB

13-07-02

M.LL

Location	Loc Qty	Loc Code
FP001	50	
122452	38	
8182	12	
ST314	910	
m125708	910	
st507	1287	
121011	2	
125535	309	
m126073	976	
ST518	230	
124231	230	

125708

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Parent Item: D350-748-101
Parent Item Name: Fwd Crosstube

Start Date: 7/02/13

Required Date: 7/02/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L5 Purchased No Each 1,657.0000

4

Nut

Location	Loc Qty	Loc Code
ST314	676	
125654	676	
ST506	1	
123900	1	
st507	980	
125535	980	

125654

NAS1149D0463J Purchased No Each 716.0000

32

WASHER

Location	Loc Qty	Loc Code
FP001	2	
122441	2	
ST007	12	
121912	12	
ST294	702	
119097	1	
121255	4	
124198	35	
124778	662	

124778

NAS1149D0563J Purchased No Each 2,378.0000

8

Washer

Location	Loc Qty	Loc Code
ST294	2287	
123248	42	
123355	30	
m125807	2215	
ST298	91	
122452	91	

125807

D3501-1 Bushin
B 100594
B95165

EX 16x
QTY x 16.

M.D. 13-07-02

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Item#D: D350-748-101

BOM Tree Production

Status	Item ID	Rev	Name	Start Date	Quantity	UoM	Op Date	Seq	Crp	ap	Quar	mmr	ind	NtC	ICS	Sortime	Offset	an	Ty	1	Per	Orch	to	More	Cte	Last	Mod	Date
	D350-748-141TRN		Crosstube Turning...	12/05/09	1.0...	Ea		110	0 %	0.0000						1	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					5/23/...	12/0...	
	ALS4-1032-225		Rivnut	1/01/08	1.0...	Ea		200	0 %	0.0000						4	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					5/23/...	12/0...	
	MS27039-1-10		SCREW	1/01/08	1.0...	Ea		200	0 %	0.0000						7	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					5/23/...	12/0...	
	D3502-1		Support	12/05/09	2.0...	Ea		200	0 %	0.0000						2	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					5/23/...	12/0...	
	D3595-063-395		Rubber Cushion	11/05/12	2.0...	Ea		200	0 %	0.0000						3	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					5/23/...	11/0...	
	MS21920-22		Clamp	11/05/12	2.0...	Ea		200	0 %	0.0000						6	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					5/23/...	11/0...	
	AN960JD10		WASHER	1/01/08	1.0...	Ea		200	0 %	0.0000						5	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					5/23/...	12/0...	
	AN4-6A		BOLT	1/01/08	16....	Ea		220	0 %	0.0000						0	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/0...	12/0...	
	D3500-1		Saddle	12/05/09	4.0...	Ea		220	0 %	0.0000						0	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					7/14/...	12/0...	
	AN5-32A		Bolt	1/01/08	4.0...	Ea		220	0 %	0.0000						0	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/0...	12/0...	
5/24/2013	AN960JD416		Washer	1/01/08	32....	Ea		220	0 %	0.0000						0	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/0...	12/0...	
5/24/2013	AN960JD516		Washer	1/01/08	8.0...	Ea		220	0 %	0.0000						0	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/0...	12/0...	
	D3501-1		BUSHING	12/05/09	16....	Ea		220	0 %	0.0000						0	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/0...	12/0...	
	AN4-41A		Bolt	8/13/09	8.0...	Ea		220	0 %	0.0000						0	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/0...	12/0...	
	MS21042L5		Nut	1/01/08	4.0...	Ea		220	0 %	0.0000						0	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/0...	12/0...	
	MS21042L4		Nut	1/01/08	24....	Ea		220	0 %	0.0000						0	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/0...	12/0...	